## **Utah Department of Transportation**



# 2017 Standard Specifications

For Road and Bridge Construction

January 1, 2017

#### **SECTION 03211**

### REINFORCING STEEL AND WELDED WIRE

#### PART 1 GENERAL

#### 1.1 SECTION INCLUDES

- A. Reinforcing steel, steel welded wire reinforcement, dowelled anchors, Theaded bars, mechanical couplers, and grouted splice couplers.
- B. Coating for reinforcing steel, steel welded wire reinforcement, and dowelled anchors.

#### 1.2 RELATED SECTIONS Not Used

#### 1.3 REFERENCES

- A. AASHTO M 31: Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement
- B. AASHTO M 55: Steel Welded Wire Reinforcement, Plain, for Concrete
- C. AASHTO M 111: Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- D. AASHTO M 235: Epoxy Resin Adhesives
- E. AASHTO T 106: Compressive Strength of Hydraulic Cement Mortar (Using 50-mm or 2-in Cube Specimens)
- F. ASTM A 108: Steel Bar, Carbon and Alloy, Cold-Finished
- G. ASTM A 493: Stainless Steel Wire and Wire Rods for Cold Heading and Cold Forging
- H. ASTM A 706: Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement
- I. ASTM A 767: Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
- J. ASTM A 775: Epoxy-Coated Steel Reinforcing Bars
- K. ASTM A 934: Epoxy-Coated Prefabricated Steel Reinforcing Bars

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- b. Members 10 to 20 inches in thickness
  - 1) Cover: ±1/4 inch.
  - 2) Longitudinal spacing for individual bars, stirrups, or ties: ±1 inch.
    - a) Clear spacing between bars: not less than the greater of 1½ inches, 1½ bar diameters, and 1½ times the maximum aggregate size.
  - 3) Average spacing for 10 bars:  $+^{1}/_{16}$  inch.
    - Do not use tolerance to decrease number of bars or increase bar spacing.
- c. Members greater than 20 inches in thickness
  - 1) Cover: -1/4 inch, + 1/2 inch.
  - 2) Spacing for stirrups or ties: ±3 inches.
    - a) Clear spacing between bars: not less than the greater of 1½ inches, 1½ bar diameters, and 1½ times the maximum aggregate size.
  - 3) Longitudinal bar spacing ±3 inches.
    - a) Clear spacing between bars: not less than the greater of 1½ inches, 1½ bar diameters, and 1½ times the maximum aggregate size.
  - 4) Average spacing for 20 bars: +1/4 inch.
    - Do not use tolerance to decrease number of bars or increase bar spacing.
- d. Length of bar laps
- -1 inch
- e. Embedment length
- -1 inch
- D. Tie bars together with ties at intersections except when spacing is less than 9 inches in each direction, in which case tie at alternate intersections.
  1. Tie bundled bars together at not more than 6 ft centers.
- E. Maintain the required distance from the forms and between layers of reinforcement with prefabricated chairs, ties, hangers, or other devices.
- F. Use precast concrete block bar supports only when the concrete is placed in contact with the soil and then only as the support for the bottom mat of bars.
- G. Do not tack weld reinforcing bars in place.
- H. Overlap at least one panel of welded wire reinforcement sheets to each other and fasten at the ends and edges.
- I. Support reinforcing steel for concrete "T" beams, pier caps, approach slabs, and deck slabs on metal chairs or bar supports according to this Section, Article 2.6.

- J. Space chairs for supporting the top steel and bolsters for supporting the bottom steel not more than 4 ft on center of the bar in each direction.
- K. Tie deck steel to beams or forms at regular intervals of not more than 5 ft on center along the beams to prevent steel movement during concrete placement.
- L. Support reinforcing steel for slabs on grade on metal chairs attached to a sand plate or use precast concrete block supports according to this Section, Article 2.6.
- M. Do not place concrete until the Engineer has verified the reinforcement placement and fastening.
- N. Place stainless steel reinforcement so that it does not come in contact with carbon steel.
  - 1. Do not tie stainless steel to uncoated or coated carbon steel reinforcement, galvanized attachments, or galvanized conduits.
    - nylon or polyethylene spacers when stainless steel reinforcing or dowels must be near coated or uncoated reinforcing, or galvanized metals. Bind using nylon cable ties.
      - 1) Maintain at least 1inch clearance unless insufficient space exists.
        - a) Either bar may be sleeved with a 1/8 inch minimum thick insulator material, such as polyethylene, nylon or rubber tube, extending at least 1 inch in either direction past the point of closest contact between the two dissimilar bars.
        - b) Sleeves are not allowed for bars that run parallel to each other.

#### 3.3 FIELD CUTTING

- A. Saw or shear coated bars that are specified to be cut in the field. Do not flame cut.
- B. Repair the coating at the sawed or sheared end using the specified patching or repair material.

#### 3.4 SPLICING

A. Furnish all reinforcing steel in the lengths shown.

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